

AMENDMENTS TO THE CLAIMS

1. (original) A method for the production of printed products by combining various immediately successive processing methods, wherein the printed products to be produced are coated with a film in predetermined positions in a film printing method in one step of the method and are provided with a structure and/or are stamped in another step of the method in a structure method and/or stamping method, wherein the printed products to be produced successively undergo the steps of the method without intermediate storage.
2. (currently amended) A method according to claim 1, ~~characterized in that~~ wherein the printed products to be produced are first coated with a film and then provided with a structure and/or stamped.
3. (currently amended) A method according to claim 1, ~~characterized in that~~ wherein the printed products to be produced are first provided with a structure and/or stamped and are then coated with a film.
4. (currently amended) A method according to ~~one of the preceding claims,~~ claim 1 wherein, characterized in that the printed products to be produced are printed with ~~couleur~~ color in a printing stage comprising at least one inking unit.

5. (currently amended) A method according to ~~one of the preceding claims,~~
~~characterized in that~~ claim 1, wherein the printed products to be produced
can be ~~colour~~ color printed before or after being coated with a film or before
or after being stamped.
6. (currently amended) A method according to ~~one of the preceding claims,~~
~~characterized in that~~ claim 1, wherein the printed products to be produced
are dried in another step of the method, wherein the drying is carried out
after the film coating and/or after the ~~colour~~ color printing.
7. (currently amended) A method according to ~~one of the preceding claims,~~
~~characterized in that~~ claim 1, wherein a transfer film that has been supplied
for the film printing method is stretched in the direction of width.
8. (currently amended) A method according to claim 7, ~~characterized in that~~
wherein the stretching of the transfer film is only carried out in a region which
corresponds to a partial area of the printing device.
9. (currently amended) A method according to ~~one of the preceding claims,~~
~~characterized in that~~ claim 1, wherein the printed products to be produced
are submitted to a pressing operation in another step of the method after the
film coating.

10. (currently amended) A method according to ~~one of the preceding claims,~~
~~characterized in that~~ claim 1, wherein the transfer film can be controlled with
respect to the advance thereof with regard to the printing cylinder
independently from the rotation thereof.
11. (currently amended) A device for carrying out the method according to ~~one~~
~~of preceding claims~~ claim 1, comprising at least one structure and/or
stamping ~~calendar~~ calender as well as at least one film transfer device.
12. (currently amended) A device according to claim 11, ~~characterized by~~
wherein at least one printing device comprising an inking unit.
13. (currently amended) A device according to claim 11 ~~or 12,~~ characterized
by wherein a drying unit downstream the printing device and/or the film
transfer device.
14. (currently amended) A device according to ~~claim 11, 12 or 13,~~
~~characterized in that~~ claim 11, wherein the film transfer device has at least
one expander roller.
15. (currently amended) A device according to claim 14, ~~characterized in that~~
wherein the expander roller is shorter ~~than~~ than the width of the film transfer
device.

16. (currently amended) A device according to ~~one of the claims 11 through 15, characterized in that~~ claim 11, wherein the film transfer device comprises a calendar calender.
17. (currently amended) A device according to ~~one of the preceding claims 11 through 16, characterized in that~~ claim 11, wherein the transfer film is guided over at least one roller having an axis that can be displaced in a transverse direction with respect to the sense of rotation.